



## SAFETY DATA SHEET

according to Regulation (EU) No. 1907/2006

112000008535

Version 1.5

Revision Date 13.05.2009

Print Date 27.07.2012

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### Product information

Trade name : **TEXIN 285 000000**  
Use : Production of moulded plastic articles

#### Company

Bayer MaterialScience Limited  
77/F The Center,  
99 Queen's Road Central, Hong Kong

Tel: +852 28955888

Fax: +852 25768862

e-mail: productsafety@bayerbms.com

TRANSPORTATION EMERGENCY:

CALL CHEMTREC: 800-968-793 (Toll Free)

NON-TRANSPORTATION:

Emergency Phone: +852 93161380, +852 96807276, +852 61177123

In case product is handled in Mainland China: Tel: +86-532-83889090

### 2. HAZARDS IDENTIFICATION

Not a product dangerous for health or the environment according to the definition of EC Directives 2006/121/EC or 1999/45/EC and their valid adaptations and derived national regulations.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Thermoplastic polyurethane

### 4. FIRST AID MEASURES

**In case of skin contact:** CONTACT WITH THE HOT MELT: Cool immediately with plenty of water. Do not remove product crusts which may have formed neither forcibly nor by applying any solvents to the skin involved. To obtain treatment for possible burns, and appropriate skin care, seek medical advice immediately.

The following information refers to the handling of the product at room temperature. In case of skin contact wash affected areas thoroughly with soap and plenty of water.

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media:** Water, Foam, Dry chemical

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Burning releases carbon monoxide, carbon dioxide, oxides of nitrogen and traces of hydrogen cyanide. In the event of fire and/or explosion do not breathe fumes.

Firemen must wear self-contained breathing apparatus.

Do not allow contaminated extinguishing water to enter the soil, ground-water or surface waters.

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**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions:** Put on protective equipment (see chapter 8). Granules - slip hazard! Ensure adequate ventilation/exhaust extraction. Keep unauthorized persons away.

**Environmental precautions:** Do not flush into surface water or sanitary sewer system.

**Methods for cleaning up:** Use mechanical handling equipment. Avoid dust formation. Sweep up and shovel into suitable containers for disposal.

**Additional advice:** For further disposal measures see chapter 13.

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**7. HANDLING AND STORAGE****Handling**

Adequate ventilation and if necessary, effective exhaust must be provided at the workplace when opening fresh drums, drying granules and processing the material. Under recommended processing conditions small amounts of emissions may occur.

Provided good ventilation and/or local exhaust systems are used, the Workplace Exposure Limit(s) stated in Chapter 8 should not be exceeded. Dust must be removed by effective exhaust ventilation.

**Storage**

Keep container tightly closed and dry.

VCI storage class (VCI = German Association of the Chemical Industry): 11

Storage temperature: < 40 °C

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

The regulations for the substances listed below must be observed when processing this product, particularly if processing takes place at elevated temperatures. In our experience the provision of effective fresh-air and exhaust ventilation equipment at the points where vapors may be generated will ensure compliance with the tolerance limits quoted below.

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Substance	CAS-No.	Basis	Type	Value	Ceiling Limit Value	Remarks
tetrahydrofuran	109-99-9	TRGS 900		50 ppm 150 mg/m <sup>3</sup>	2	If in compliance with the OEL and BEL values, then there should be no risk of reproductive damage.
tetrahydrofuran	109-99-9	TRGS 900	Skin			Dermal absorption possible
tetrahydrofuran	109-99-9	TRGS 900	STEL CL			Category I: substances for which the localized effect has an assigned OEL respiratory passages.
tetrahydrofuran	109-99-9	EU ELV	TWA	50 ppm 150 mg/m <sup>3</sup>		Dermal absorption possible
tetrahydrofuran	109-99-9	EU ELV	STEL	100 ppm 300 mg/m <sup>3</sup>		
General limiting value of dust		TRGS 900		10 mg/m <sup>3</sup>	2	inhalable fraction
General limiting value of dust		TRGS 900		3 mg/m <sup>3</sup>	2	alveolar fraction
General limiting value of dust		TRGS 900	STEL CL			Category II: substances with a resorptive effect.

**Respiratory protection:**

In case of dust formation use respiratory equipment with filter type particle filter P1 according to EN 143.

**Hand protection:**

Suitable materials for safety gloves; EN 374-3:  
Polyvinyl chloride - PVC (>= 0.5 mm)  
Contaminated and/or damaged gloves must be changed.

**Eye protection:**

Wear eye/face protection.

**Skin and body protection:**

Wear suitable protective clothing.

**Further protective measures:**

Do not breathe dust/vapor. Grease skin.

**Hygiene measures:**

Keep away from foodstuffs, drinks and tobacco. Wash hands and face before breaks and at the end of work. Keep working clothes separately. Change contaminated clothing.



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**9. PHYSICAL AND CHEMICAL PROPERTIES**

Colour:	different according to colouration
Form:	granular
Odour:	almost odourless
Softening point:	> 120 °C
Density:	ca. 1,2 g/cm <sup>3</sup>
Bulk density:	500 - 700 kg/m <sup>3</sup>
Vapour pressure:	not applicable
Viscosity, dynamic:	not applicable
Water solubility:	practically insoluble
pH:	not applicable
Ignition temperature:	> 210 °C
Autoignition temperature:	not applicable
Explosion limits:	not applicable

**10. STABILITY AND REACTIVITY**

**Hazardous reactions:** No hazardous reactions observed.

**Hazardous decomposition products:** Smouldering or incomplete combustion leads to the formation of toxic gas mixtures consisting mainly of CO, CO<sub>2</sub> and nitrogen oxides.

**Thermal decomposition:** Decomposition begins at 230 °C.

**11. TOXICOLOGICAL INFORMATION**

Under recommended processing conditions small amounts of isocyanates may be emitted. Exceeding the recommended processing temperatures leads to a significant increase in the amount of isocyanate vapor generated.

Over-exposure entails a risk of concentration-dependent inhalatory irritation and/or sensitization by isocyanates (delayed appearance of difficult breathing, coughing, asthma is possible).

The regulations for the substances listed below must be observed when processing this product, particularly if processing takes place at elevated temperatures.

Substance	CAS-No.	R-phrase(s)
Isocyanates (all, as - NCO)		R42 May cause sensitization by inhalation.
tetrahydrofuran	109-99-9	R36/37 Irritating to eyes and respiratory system.

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**Additional information:**

According to our experience and information the product has no harmful effects on health if properly handled.

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**12. ECOLOGICAL INFORMATION**

Do not allow to escape into waterways, wastewater or soil.

**Additional information on ecotoxicology:**

The product is practically insoluble in water. In view of its consistency and insolubility in water, no ecological problems are to be expected if the product is properly handled. The product is not readily biodegradable.

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**13. DISPOSAL CONSIDERATIONS**

Dispose in accordance with applicable international, national and local laws, ordinances and statutes. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

After containers have been emptied as thoroughly as possible (e.g. by pouring, scraping or draining until "drip-dry"), they can be sent to an appropriate collection point set up within the framework of the existing take-back scheme of the chemical industry. Containers must be recycled in compliance with national legislation and environmental regulations.

The product is suitable for mechanical recycling. After appropriate treatment it can be remelted and reprocessed into new moulded articles. Mechanical recycling is only possible if the material has been selectively retrieved and carefully segregated according to type.

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**14. TRANSPORT INFORMATION****ADR/RID** - -**ADNR** - -**IATA** - -**IMDG** - -

Other information : Not dangerous cargo.  
Slight smell. Keep dry.  
Keep separated from foodstuffs.

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## 15. REGULATORY INFORMATION

No labeling necessary according to EC Directives 2006/121/EC or 1999/45/EC and their valid adaptations and derived national regulations.

### National legislation

**Water contaminating class (Germany):** nw not water endangering  
(in accordance with Annex 1 to the Directive on Water-Hazardous Substances)

## 16. OTHER INFORMATION

### Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.